

Ship ASAP 16/10

Dart Aerospace Ltd.

Date: Monday, 06/10/2008 10:48:34 AM  
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 42459  
Estimate Number : 12544  
P.O. Number :  
This Issue : 06/10/2008 S.O. No. :  
Prsht Rev. : NC  
First Issue : / / Type : SMALL /MED FAB  
Previous Run : 42042  
Written By :  
Checked & Approved By : JLD 08.10.06  
Comment : Est Rev:B Removed Manufacturing 06-10-03 JLM  
Est Rev:C ECN 1052 07-11-05 DD verified by:EC

Drawing Name : DRIVESHAFT TUNNEL MOD KIT  
Part Number : D412705015  
Drawing Number : N/A  
Project Number : N/A  
Drawing Revision : C  
Material :  
Due Date : 05/11/2008  
Qty: 10m Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



JLD 08.10.16



Comment: Photocopy bluefile & type labels per PPP D412-705-015 CHG 003

5081017

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D32561 Panel



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Access Panel Assembly

Batch: 41993 x3

SS 08/10/16 (X3)

4.0 D32563 Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Gasket

Batch: B 34949

SS 08/10/16 (X3)

5.0 AN3C3A Bolt



Comment: Qty.: 22.0000 Each(s)/Unit Total : 88.0000 Each(s)

Bolt

Batch: M109297

SS 08/10/16 (X3)

Monday, 06/10/2008 10:48:34 AM  
Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DRIVESHAFT TUNNEL MOD KIT

Job Number: 42459

Part Number: D412705015

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	AN3C4A	BOLT
-----	--------	------



Comment: Qty.: 3.0000 Each(s)/Unit Total: ~~42.0000~~ Each(s)

BOLT

Batch: M68599

SS 08/16/16 (x3)

7.0	MS20427M33	Rivet
-----	------------	-------



Comment: Qty.: 44.0000 Each(s)/Unit Total: ~~176.0000~~ Each(s)

Rivet

Batch: M109371

SS 08/10/16 (x3)

8.0	MS21060L3K	Nut Plate
-----	------------	-----------



Comment: Qty.: 22.0000 Each(s)/Unit Total: ~~88.0000~~ Each(s)

Nut Plate

Batch: M109371 x57

Let's take  
\* Qty's  
08/10/16  
M1096329x

SS 08/10/16 x3

9.0	MS932109	Washer
-----	----------	--------



Comment: Qty.: 25.0000 Each(s)/Unit Total: ~~100.0000~~ Each(s)

Washer

Batch: M109299 x53 M109322 x22

SS 08/10/16 (x3)

10.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
------	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/10/17 (70)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
------	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-705-015

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Rev C

SS 08/10/17 (x1)

12.0	QC21	FINAL INSPECTION/W/O RELEASE
------	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/10/17

Job Completion



MF 08-10-17